FIGURE 1: THE IMPACT OF MISSING REQUIREMENTS
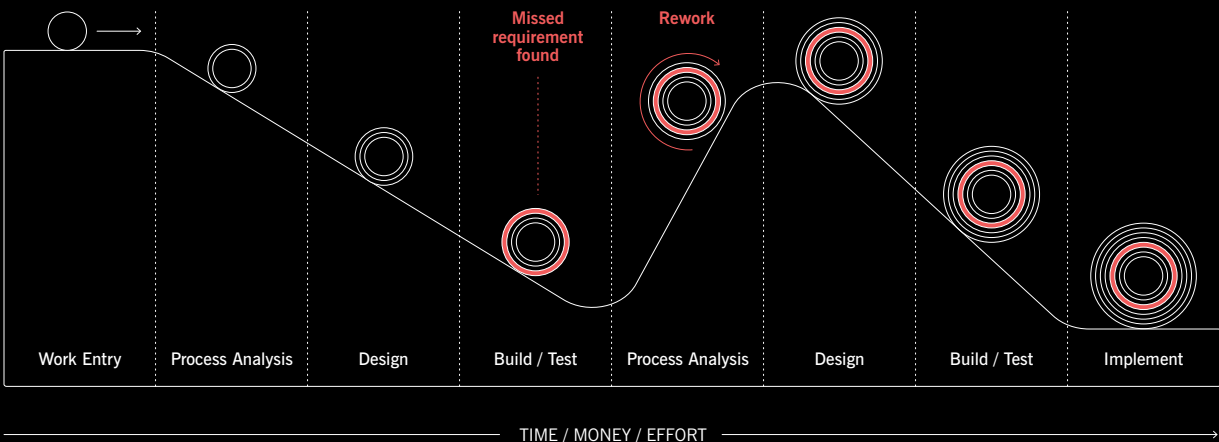
Scenario 1: No missed requirements

Work Entry   Process Analysis   Design   Build / Test   Implement
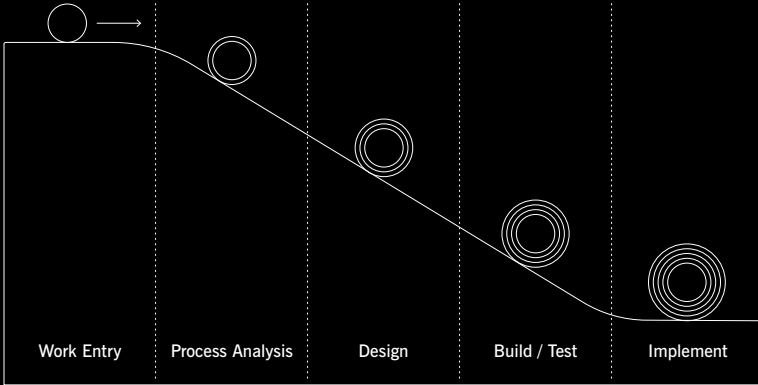
Scenario 2: Missed requirement early in process

Rework

**Missed
requirement
found**

Work Entry   Process Analysis   Process Analysis   Design   Build / Test   Implement
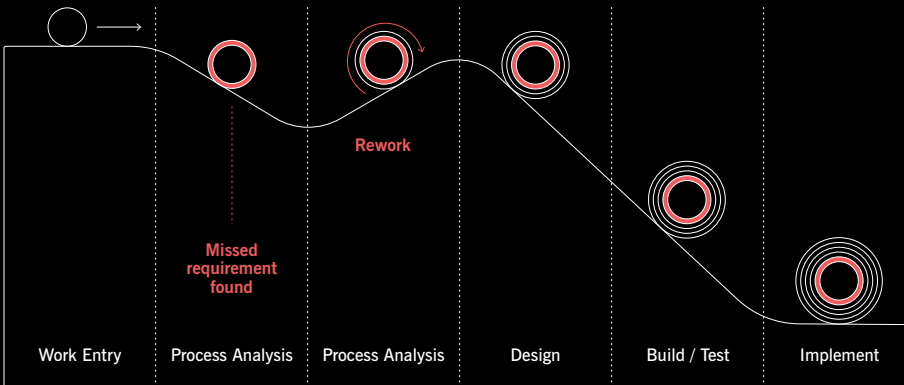
Scenario 3: Missed requirement late in process

**Missed
requirement
found**

Rework

Work Entry   Process Analysis   Design   Build / Test   Process Analysis   Design   Build / Test   Implement

TIME / MONEY / EFFORT